

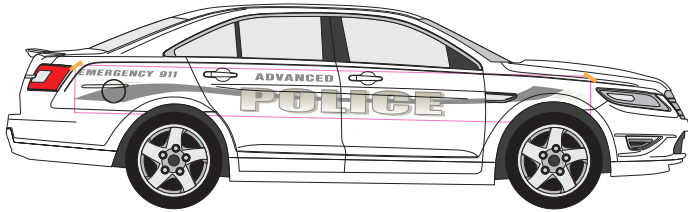
# Directions for applying vehicle graphics

Before applying graphics make sure vehicle has been cleaned and prepped according to 3M standards. Surface temperature of vehicle should be between 60 and 80 degrees Fahrenheit. Avoid applying in windy conditions. Very high humidity may effect the application process.

**MATERIALS NEEDED:** 1.) Scissors 2.) Tape Measure 3.) Masking Tape 4.) Squeegee 5.) Xacto or small razor blade

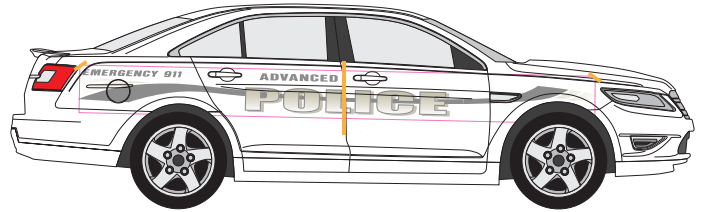
## STEP 1

Tape up the entire graphic.  
Measure and adjust location of graphic.



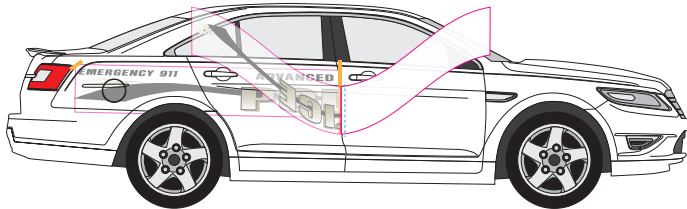
## STEP 2

Once the graphic is positioned where you want it hinge it down the center with masking tape.



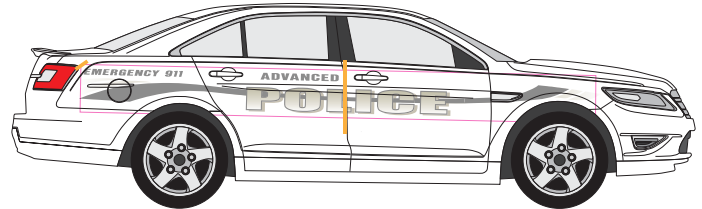
## STEP 3

Starting with the front lift the graphic and separate it from the backing. Using scissors cut away that half of the backing.



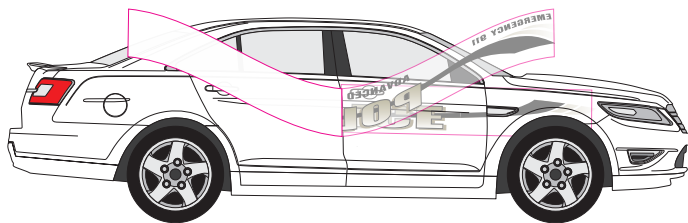
## STEP 4

Lay graphic back down to its original position making sure to keep it taught. Squeegee graphic from the center outward using an up and down motion.



## STEP 5

Discard center masking tape and repeat step 3-4 for other half of graphic.



## STEP 6

Trim excess from door joints before removing application tape from graphic. Remove the application tape by pulling back on itself.



For further instructions download [3M instruction Bulletin5\\_5](#) from our website.